



DTM PRIMER TECHNICAL DATA SHEET

DTM Primer etches and fills in one step. Great for quick repairs.

FEATURES

Provides medium to high build filling

Enhances adhesion of primers, sealers or topcoats

Excellent for sand throughs

Compatible with most automotive coatings

SUITABLE SUBSTRATES

Bare Metal

Aluminum

Cured Body Filler

Properly cured, prepared solvent resistant painted surfaces

PROPERTIES

MIR <1.2

Recommended Coats: 1-2

SURFACE PREPARATION

1. Clean surface area thoroughly with Kardol Kar Prep
2. Insure surface is free of rust and oxidation
3. Make sure surrounding painted area is fully cured and solvent resistant
4. Sand bare metal and surrounding area with 180-320 grit sandpaper
5. Featheredge surrounding painted area
6. Re-clean with Kardol Kar Prep and allow to dry

APPLICATION

Coats: 1-2 medium to medium wet coats

Flash Time: 3-5 minutes

Dry Time: 10-20 minutes

- Dry times and flash times are approximate and depend on film build, temperature, humidity and air flow.

Wet Sand: 600-800 grit

Dry Sand: 400-600 grit

Invert can and spray after each use to avoid clogging of tip.

Check local VOC regulations to ensure compliance in your area.

Disclaimer: This information is intended as guidance only and should not be construed as a warranty. User is responsible for correct product selection for the task and environmental compliance.