



## 2-K URETHANE PRIMER SURFACER TECHNICAL DATA SHEET

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Kardol 2-K Urethane Primer Surfacer is a superb and economical alternative. Provides medium to heavy build for excellent sand scratch filling. Dries quickly, can be forced dried. Sandable in 90 minutes.

### SUITABLE SUBSTRATES

Self-Etch Primers

Properly prepared OEM finishes

Epoxy Primers

Polyesters body fillers and putties

### PROPERTIES

% Solids by Weight	53.9%
Usable Pot Life	30 min. @ 68-75° F
Dry Film Thickness	2 mil per coat (D.F.T.)
Shelf Life	1 Year (unopened)

### MIX RATIO

**Normal Build** 4 parts 150572 2-K Primer: 1 part 150400 2-K Activator: 1 part Urethane Reducer

**High Build** 4 parts 150572 2-K Primer: 1 part 150400 2-K Activator

### APPLICATION

**Gun Set-Up:** 1.6mm-1.8mm 8-10 psi at the gun

**Dry Times:** Air Dry  
Flash Time: 10 minutes between coats  
Sand: 90 minutes

Force Dry

Flash Time: 10 minutes between coats

Flash Time prior to Force Dry: 5 minutes

Cycle Time: 15-20 minutes @ 140° F

Sand: After cool down

**\*Dry times and flash times are approximate and depend on film build, temperature, humidity and air flow.**

**Dry Sand: Initial 180-320 grit**

**Finish 320-400 grit**

**Wet Sand: 400-600 grit**

See SDS and label for additional safety information. Always wear appropriate PPE.

Check local VOC regulations to ensure compliance in your area.

**Disclaimer: This information is intended as guidance only and should not be construed as a warranty. User is responsible for correct product selection for the task and environmental compliance.**

**RELATED PRODUCTS: 150610 Low Temp Urethane Reducer**

**150620 Mid Temp Urethane Reducer**

**150630 High Temp Urethane Reducer**